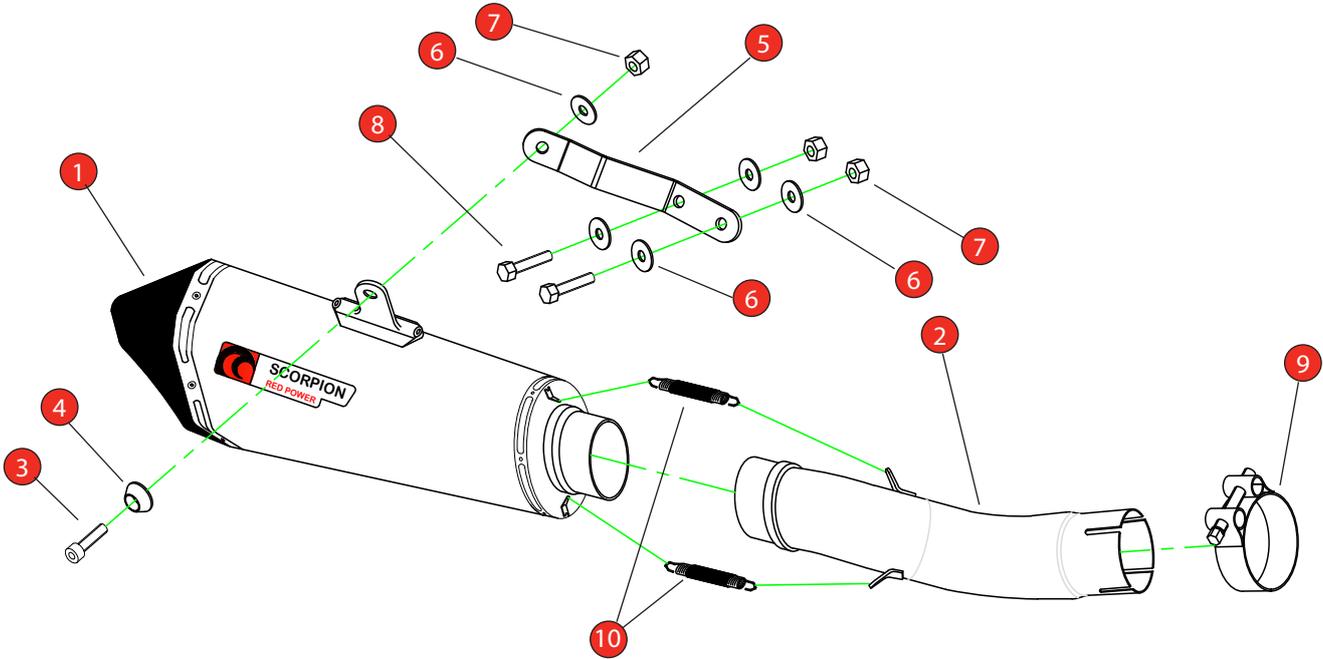


Bike	CFMOTO 650 MT	Part No.	RCF50
Year	2022-Current	Fit Kit	Z039.10734
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 - (TYPE V)

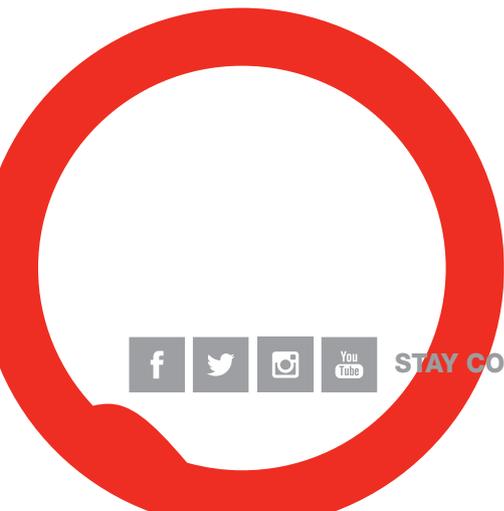
Estimated Fitting Time: 1 Hour



NO.	PART NO.	DESCRIPTION	QTY
1	RSC407	Serket Taper Silencer	1
2	CP1176	Connecting Pipe	1
Fit Kit - Z039.10734			
3	Z017.10073	M8 x 25mm Cap Head Bolt	1
4	Z026.20068	Alloy Bolt Finisher	1
5	Z015.31562	Mounting Bracket	1
6	Z017.10831	M8 x 17mm Washer	5
7	Z017.10062	M8 Nyloc Nut	3
8	Z017.10127	M8 x 35mm Hex Head Bolt	2
9	Z016.10008	Clamp 43-47mm	1
10	Z028.10030	Rubber Coated Spring	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	18/012024
ISSUE	00
AUTHORISED	G. O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



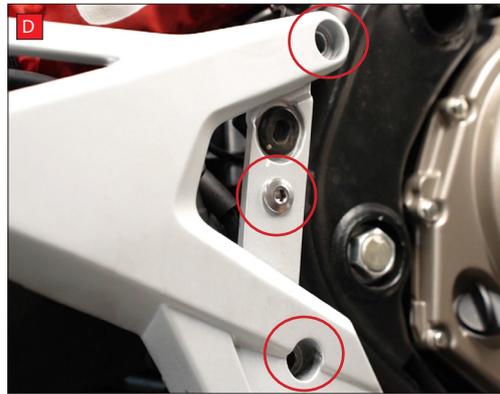
STAY CONNECTED TO RED POWER.

Bike	CFMOTO 650 MT	Part No.	RCF50
Year	2022-Current	Fit Kits	Z039.10734
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 - (TYPE V)



A) On the right hand side of the bike remove the bolt for the side panel.

B) The panel is held in place with rubber mounts. Carefully pull on the side panel to remove it from the bike.



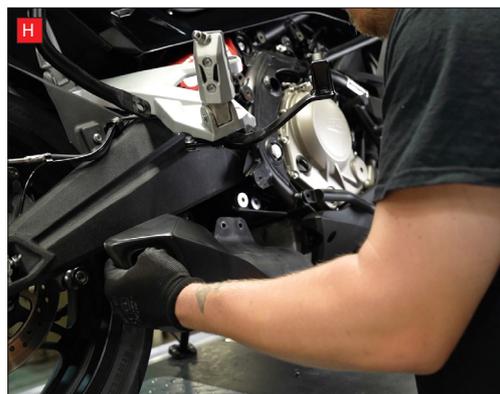
C) Remove the bolt from the rear of the foot rest frame.

D) Remove the 3 mounting bolts from the front of the foot rest frame.



E) Carefully move the frame to one side to give you access to the silencer mounting bolts.

F) Loosen the silencer clamp.



G) Support the weight of the silencer then remove the 2 silencer mounting bolts. Note: the rear bolt uses a nut accessed from the left side of the bike

H) Carefully remove the silencer from the bike.

Bike	CFMOTO 650 MT	Part No.	RCF50
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Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 - (TYPE V)



I) Remove the unused sleeve and rubber mount from the left side of the bike. This is not used when installing the Scorpion Slip-on Exhaust.

J) Slide the supplied clamp over the Scorpion connecting pipe.

K) Now slide the connecting pipe over the end of the original exhaust.



L) Place the supplied hex head bolts / washers through the Scorpion mounting bracket.

M) Fit the bracket to the original silencer mounting point on the bikes frame.

N) Secure the bracket in place with the supplied washers and nuts but don't fully tighten, you will do this in a later step.



O) Slide the Scorpion silencer onto the connecting pipe and align the brackets.

P) Place the cap head bolt through the bolt finisher then place through the silencer mount and the mounting bracket on the bike.



STAY CONNECTED TO RED POWER.

Bike	CFMOTO 650 MT	Part No.	RCF50
Year	2022-Current	Fit Kits	Z039.10734
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Q) Secure in place with the supplied washer and nut, don't fully tighten, you will do this in a later step.

R) Attach the springs between the spring hoops on the connecting pipe and silencer.

S) Tighten the clamp between the connecting pipe and the original exhaust.

T) Tighten the bolts holding the mounting bracket to the bike.

U) Tighten the bolt mounting the silencer to the bracket.

V) Refit the foot rest frame in its original position and secure in place with the original bolts. Fully tighten all of the bolts.

W) Refit the cover and secure in place with the original bolt.

Take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

Bike	CFMOTO 650 MT	Part No.	RCF50
Year	2022-Current	Fit Kit	Z039.10734
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 - (TYPE V)

Estimated Fitting Time: 1 Hour



Thank you for purchasing your Scorpion Silencer.

Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Für den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.

Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.



STAY CONNECTED TO RED POWER.