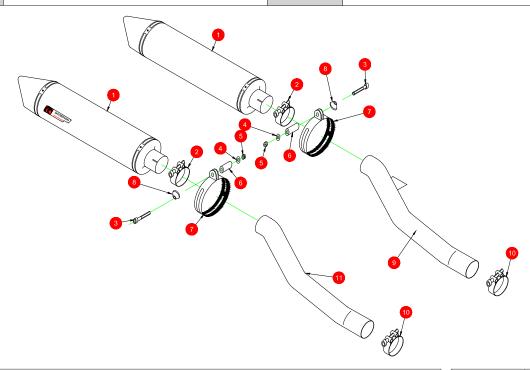
FITTING INSTRUCTIONS 1

Box: PLOCK 2x2

	J		
BIKE	YAMAHA XJR 1300	PART NO.	EYA - 72
YEAR	2004 - 2006	FIT KITS	OVAL Z039.11191 // ROUND Z039.10191
NOTES	Where not supplied use original fittings	FEATURES	DB KILLER Z038.10120



- 1 2 x 350mm Silencers ESC 55
- 2 2 x 51-55mm Band Clamps (Z016.10002)
- 3 2 x M8 x 50mm Cap Head Bolts (Z017.10825)
- **4** 2 x M8 x 25mm Washers (Z017.10825)
- **5** 2 x M8 Nyloc Nuts (Z017.10062)
- **6** 2 x 10mm Aluminium Spacers (Z026.10004)
- 7 2 x Composite Straps (R-Z038.10090)(O-Z038.10088)
- 8 2 x Aluminium Bolt Finishers (Z026.20068)
- 9 Connecting Pipe CP73
- **10** 2 x 47-51mm Band Clamps (Z016.10003)
- **11** Connecting Pipe CP 74

E-MARK ROUND	BSAU 193a 1990/t3		
E-MARK OVAL	BSAU 193a 1990/t3		
ISSUE NO.	9		
DATE	12/1016		
AUTHORISED	S.Jackson		
CHECKED			

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



- A) Remove original exhaust from bike, taking care to keep all original components in a safe place.
- B) Refit Scorpion exhaust as per line diagram above.
- C) Whenfittedtakebikeforashort ride to ensure all functions are correct.
- D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

